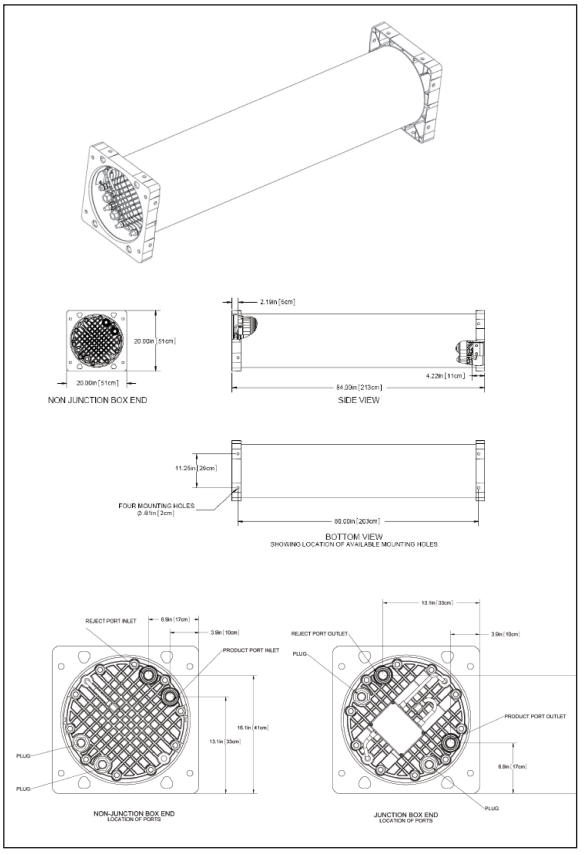
Ionpure® VNX50-EX High Flow Continuous Electrodeionization (CEDI) Modules

Ionpure VNX Module–VNX50EX-2
Continuous Electrodeionization Module

The VNX50-EX module is designed with proven Ionpure® continuous electrodeionization (CEDI) technology to produce high purity water. Performance has been optimized for the critical high rejection demands of the microelectronics industry.

Each VNX50-EX industrial module has a nominal flow rate of 50.0 gpm (11.4 m^3/hr). Multiple 50 gpm modules provide for system designs with flow rates up to, and greater than 1000 gpm.



VNX50-EX Series Features

- Guaranteed 18 megohm-cm product Resistivity, optimized for microelectronics and UPW systems
- Silica and Boron removal ≥99%
- Sodium and Chloride removal ≥99.9%
- 95-97.5% recovery for loop usage and high water savings
- No need for acid/caustic, neutralization systems or tank exchanges
- Significantly lower operating cost compared to conventional ion exchange systems
- Robust, guaranteed leak free operation
- Continuous production of consistent quality
- Low operating costs and compact footprint
- 50mm butt weld natural Polypropylene or PVDF connection kits and drawings available

For additional information call 866-876-3340 or visit our web site at www.ionpure.com.

SIEMENS

Ionpure® VNX50-EX High Flow Continuous Electrodeionization (CEDI)

Operating Environment

Installation should be indoors with no direct sunlight and it should have a maximum ambient room temperature of 113°F (45°C).

Materials Construction

1. Wetted components of the VNX module consist of:

   Polyphenylene oxide, polypropylene, silicone, ion-selective membranes, ion exchange resins, and thermoplastic elastomer.

2. Housing is fiberglass reinforced plastic (FRP). Standard color is white with glossy finish. Custom colors and labeling are available.

3. The Flexmount bracket/end-block assembly (patent pending) is an epoxy painted aluminum casting suitable for securing modules to the frames and/or each other in Ionpure approved configurations.

Quality Assurance Standards

CE marked. Each module is factory tested to meet strict Ionpure and industry standards and is manufactured in an ISO 9001:2000 facility. The final assembled modules are factory tested to ensure interconnector and electrical integrity.

ORDERING INFO

1. Part number to use when ordering for vertical or horizontal installation use IP-VNX50EX-2.
2. Each VNX module has four process connections: Feed, Concentrate Feed, Product, and Reject.
3. High purity 50mm butt weld connection kits adapter(4)/plug(4):

   Natural Polypropylene - Part# IP-VNX-CK-PP-2
   PVDF - Part# IP-VNX-CK-PVDF-2

4. Standard 1-1/2" female socket connection kits adapter(4)/plug(4):

   PVC - Part# IP-VNX-CK-PVC-2

4. Module electrical power connections are made through an on-board junction box

Maximum Feed Water Specifications	
Feed Water Conductivity Equivalent, including CO_2 and Silica	< 10 µS/cm
Feed Water Source	RO permeate (2 pass) or DI Water
Temperature	68–113˚F (20–45˚C)
Inlet Pressure	30–100 psi (1.4–7 bar)
Maximum Total Chlorine (as Cl_2)	<0.02 ppm
Iron (Fe)	<0.01 ppm
Manganese (Mn)	<0.01 ppm
Sulfide (S-)	<0.01 ppm
pH	4–11
Total Hardness (as $CaCO_3$)	<0.1 ppm
Dissolved Organics (TOC as C)	<0.5 ppm
Silica (SiO_2)	<0.5 ppm

Typical Module Performance	
Operating Parameters	
Recovery	95-97.5%
Flow Rate: minimum	33 gpm (7.5 m^3/hr)
Flow Rate: nominal	50.0 gpm (11.4 m^3/hr)
Flow Rate: maximum	66 gpm (15.0 m^3/hr)
DC Voltage	0–600
DC Amperage	0–10
Product Water Quality	
Product Resistivity - 2 Pass RO - DI Water	>17.5 megohm-cm (see note below) > 18 megohm-cm
Note: Actual performance may be determined using the IP-Pro projection software available from Ionpure.	
Silica (SiO_2) Removal	99%
Boron (B) Removal	99%
Sodium (Na) Removal	≥ 99.9%
Chloride (Cl) Removal	≥ 99.9%

Physical Specifications					
Diameter	Width	Height	Length	Shipping Weight	Operating Weight
17.5" (44.45 cm)	20.0" (50.8 cm)	20.0" (50.8 cm)	84.0" (213.3 cm)	610 lbs (276.7 kg)	825 lbs (374.2 kg)

Siemens

10 Technology Drive
Lowell, MA 01851
Phone: 866.876.3340

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